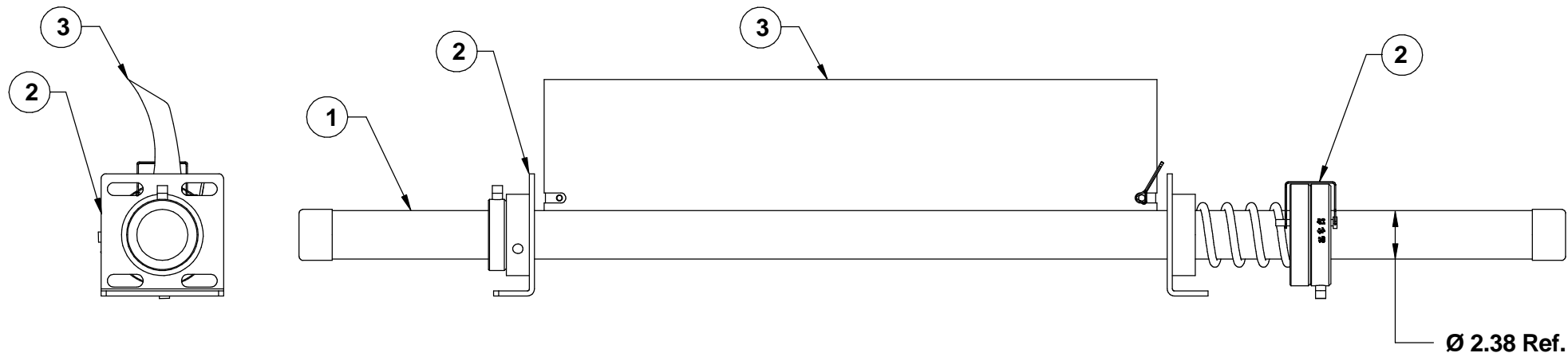


Model#	Pipe# (1)	Tensioner# (2)	Blade# (3)
E1S18-01	E1P48	E1TS1	E1M18
E1S24-01	E1P54	E1TS1	E1M24
E1S30-01	E1P60	E1TS1	E1M30
E1S36-01	E1P66	E1TS1	E1M36
E1S42-01	E1P72	E1TS1	E1M42



REV.	DESCRIPTION	BY DATE	CHK'D DATE
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

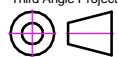
E1S - Single Tensioner Series

St'd Tolerances for Machined Urethane
 (Unless otherwise noted)
 Decimal Dimensions:
 3 Decimal places $\pm .005$
 2 Decimal places $\pm .015$
 Hole locations $\pm .010$
 Angular Dimensions:
 In degrees $\pm 30 \text{ min.}$
 In degrees & min. $\pm 5 \text{ min.}$
 Fractional Dimensions $\pm 1/64$

St'd Tolerances for Cast Urethane
 (Unless otherwise noted)
 Decimal Dimensions:
 3 Decimal places $\pm .015$
 2 Decimal places $\pm .030$
 Hole locations $\pm .030$
 Angular Dimensions:
 In degrees $\pm 60 \text{ min.}$
 In degrees & min. $\pm 15 \text{ min.}$
 Fractional Dimensions $\pm 1/32$

Design derived from customer supplied drawings and or parts

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Third Angle Projection

 Interpret drawing per ANSI Y145

American Eagle Manufacturing, LLC
 201 Kale Road
 New Bern, NC 28562
 Ph: 256-413-8985 Fax: 256-413-8986
 Email: eaglecleaners@aol.com

Drawn H.D. Boggs 08-27-09	SIZE A	DWG NUMBER E1S00-01
ENGINEER Tom Coulson 09-04-09	REV - 000	SHEET 1 OF 1
SCALE: N.T.S.		